

NEW XTM 254I SYNERGIC MIG INVERTER

Professional Three Phase Compact MIG Machine

MACHINE



- 400V Three Phase
- 250A @ 60% Duty Cycle
- 4 Roll Drive
- Synergic Control
- Forced Air Fan Cooling
- Infinitely Variable Wire Speed
- Overload Warning Indicator
- Stand for Full Size Gas Cylinder
- Holds 15kg Wire Spools
- Burn Back Control
- Supplied with Regulator and Torch
- IP21S
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- Manufactured to IP21S, ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

The Parweld XTM 254I offers large fabrication industries quality welding performance and at a competitive price.

Synergic Control

The synergic control allows rapid machine setup saving time, and the infinite control allows the perfect combination of voltage and amperage.

Inverter technology delivers power savings over transformer based machines.

TIG and MMA Welding

The multi-mode inverter also allows MMA and TIG welding.

Reliable Feeding

The 4 Roll Geared aluminium feed box ensures reliable feeding of 0.8mm and 1.2mm wires.

Flexible

The compact cabinet maximises workshop space.

Standards of Conformance

EN/IEC 60974-1

RoHS Directive, Low Voltage Directive, EMC Directive (CE Compliant)

XTM 254I Synergic MIG Inverter Machine

Stock Code	Description
XTM254I	Synergic MIG Inverter Machine
XTM254I-P1	Synergic MIG Inverter Machine complete with Torch and Regulator

Standard Package Includes

Stock Code	Description
XTMCA	Input Cable 4m
CKC403	Earth Clamp Cable Kit 3m
XTMGH3	Gas Hose 3m c/w 3/8" BSP Fittings
XP200A-40E	XP8 200A MIG Torch Package x 4m
E700123	Regulator 300 Bar SS 2G Argon

XTM 254I – Technical Information

Parameter	Value
Style	Compact
Machine Type	Inverter
Maximum Current	250A
Wire Feed Speed	1.3-12.5 m/min
Voltage	16-26.5V
Spool Size	300mm
Feed Box	4R
Wire Size	0.8-1.2mm
Duty Cycle	250A @ 60%
Input Voltage	400V 3P
Input Current (Max)	13.5
Fuse Rating	40A
KVA	8.9
Enclosure Protection	IP23S
Dimensions (mm)	907 x 467 x 728
Weight (kg)	53

Options

Stock Code	Description
Torch Packages	
XP200A-50E	XP8 Torch Package x 5m
WP17V-12-2IX	WP17V TIG Torch Package x 12.5ft
Accessories	
706101	Flow Meter Mixed Gas 25µm (MIG)
806001	Gas Flow Tester
CKE403	Electrode Holder 3m Lead

Calibration Certificates are available at the time of order (please note that this is an additional cost).

Stock Code	Description
CERT-MIG	Calibration Certificate