

XTT 200 DC PULSED TIG INVERTER

Professional Level DC Pulsed TIG Inverter with MMA Function

























- 200A @ 30% Duty Cycle
- Variable Pulse Frequency
- HF Arc Starting
- Digital control
- Optional Foot Control
- Generator Friendly
- Easy Electrode Striking with Arc Force (MMA)
- Easy Electrode Re-striking with Hot Start (MMA)
- Supplied with 3m Earth Lead
- Connections 35-50mm Dinse
- Sturdy Metal Case
- Manufactured to IP23S. ISO/IEC 60974-1, ISO/IEC 60974-6 and RoHS Compliant

Stock Code	Description
XTT200DCP	200A DC Pulsed Tig Inverter 230V
XTT200DCP-P1	Pulsed TIG Inverter with PRO26 Torch
	Package and Regulator

Technical Information		
Parameter	Value	
Output Current	10-200 DC	
Input Voltage	230V 1P	
Input Current Max	18	
Duty Cycle	200A @ 30%	
Up Slope Function	0-5s	
Down Slope Function	0-5s	
Pre-flow Function	0-1s	
Post Flow Function	3-10s	
Pulse Frequency	0.5-100Hz	
Fuse Rating	16A	
KVA	3.6	
Enclosure Protection	IP23S	
Dimensions (mm)	376 x 136 x 240	
Weight (kg)	8kg	

Accessory Information		
Stock Code	Description	
CKE403	Holder with 3m Lead	
CKC403	Earth Cables Clamp Kit x 3m	
PRO26-12S1BD19	Pro-Grip Max® TIG 200A Air Cooled Torch 12.5ft	
D3595-1-1	TIG Adaptor	
E700123	Argon Regulator Single Stage 2 Gauge	
WP26AK	TIG Spares Kit in Plastic Case	
ERCP19	5 Pin XTT Inverter Plug	
XR935H	Everyday Light Reactive Helmet – Black	
XTICC	Carry Case (Sold separately)	

DC Output

The XTT 200 DCP has a DC output and is suitable for welding alloy, non alloy steels, stainless steel and titanium.

TIG Mode - Materials up to 6mm can be welded with ease. MMA Mode - Electrodes up to 4.8mm can be used with ease.

TIG Welding

The XTT 200 DCP is suitable for TIG welding steel and stainless steel using the HF start circuit.

Adjustable power pulsing allows reduced heat input and increased penetration.

Generator Friendly

The XTT 200 DCP is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators.

The machine is housed in a metal case with integrated carry handle and shoulder strap.

A carry case is available as an optional extra.