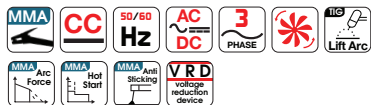


## NEW XTS 403 MMA INVERTER

Professional Level MMA Inverter



- 400V 3 Phase Input
- 400A @ 60% Duty Cycle
- Generator Friendly
- Easy Electrode Striking with Arc Force
- Easy Electrode Re-striking with Hot Start
- Supplied with Electrode Holder, 3m Cable, 3m Earth Lead and Wire Brush
- Connections 35-50mm Dinse
- DC Output
- Lift Arc TIG Mode
- 88V OCV with VRD

60974-1, ISO/IEC 60974-6 and RoHS Compliant

### Stock Code

XTS403MMA  
XTS403MMA-P1

### Description

400A MMA Inverter 400V  
MMA Inverter with WP26V Torch Package

### Technical Information

Parameter	Value
Output Current	20-400A
Input Voltage	400V 3P
Input Current (Max)	27A
Maximum Electrode Size	6.0mm
No Load Voltage	50V (VRD)
Cable Connection	35-50 Dix
Duty Cycle	400A @ 60%
Fuse Rating	20A
KVA	16
Enclosure Protection	IP23S
Dimensions (mm)	530 x 250 x 400
Weight (kg)	20.5

### Accessory Information

#### Stock Code

CKE403  
CKC403  
WP26V-12-21X  
E700123  
WP26AK  
XR935H

#### Description

Electrode Holder Cable Kit x 3m  
Earth Cables Clamp Kit x 3m  
WP17 Scratch Start TIG Torch x 12.5ft  
Argon Regulator Single Stage 2 Gauge  
TIG Spares Kit in Plastic Case  
Everyday Light Reactive Welding Helmet

### DC Output

The XTS 403 MMA has a DC output and when combined with the correct type of electrode it is suitable for welding alloy, non alloy steels, stainless steel and cast iron.

Electrodes up to 6.0mm can be used with ease.

### TIG Welding

By fitting an optional TIG torch and coupling to a suitable gas supply the XTS 403 MMA can be used for TIG welding and is suitable for welding steel and stainless steel.

The lift arc mode limits the arc current when the tungsten touches the work piece preventing electrode damage.

### Generator Friendly

The XTS 403 MMA is able to cope with inputs which fluctuate by +/-15% and can be used with the majority of generators.